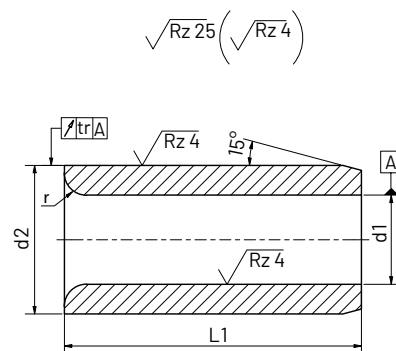


4 Zatiči Dowel Pin

ISO 4247 DIN 179



Brezglavna vrtna tulka.

Headless Drill Bush.

Zunaj in znotraj obdelano v zahtevanih tolerancah.

Dimenzije so prikazane v tabeli.

Inside and outside grinded in tolerance, with insertion chamfer.

The dimensions are shown in the table.

Tipi:

- Tip A:** 7819.
Zaokroženo na eni strani
- Tip B:** 7829.
Zaokroženo na obeh straneh

Types:

- Type A:** 7819.
Bore hole rounded at one end
- Type B:** 7829.
Bore hole rounded at both ends

Material:

Jeklo, ki ga izbere proizvajalec.

Material:

Steel chosen by manufacturer.

Trdota:

740 + 80 HV 10

Hardness:

740 + 80 HV 10



d1 F 7	a ± 0,01	L1			d2 ¹⁾ n 6	r + 0,5 0	tr
		kratak / short	srednji / me- dium	dolg / long			
0,4-0,8		6	/	/	3	1	0,01
0,6-1,0					3		
0,9-1,0			9	/	3		
1,1-1,8		6	9		12		
1,9-2,6					16		
2,7-3,3		8	12	16	6		
3,4-4,0					7		
4,1-5,0					8		
5,1-6,0		10	16	20	10	1,5	0,02
6,1-8,0	Graded bores d1 < 15 in increments of 0.1 > 15 preferably 0.5 mm				12		
8,1-10,0		12	20	25	15	2,0	
10,1-12,0					18		
12,1-15,0		16	28	36	22		
15,5-18,0					26		
18,5-22,0		20	36	45	30	3,0	
22,5-26,0					35		
26,5-30,0		25	45	56	42		
30,5-35,0					48		
35,5-42,0		30	56	67	55	3,5	
42,5-48,0				62		0,04	
48,5-55,0				70			
55,5-63,0		35	67	78	78	4	

¹⁾Za vrtnanje s tolerančnim območjem H 6 ali H 7. / For drilling with tolerance range H 6 or H 7 in jig/fixture.